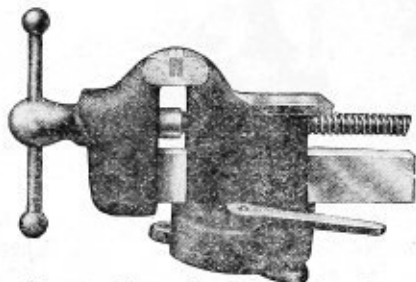


ROCK ISLAND VISES.

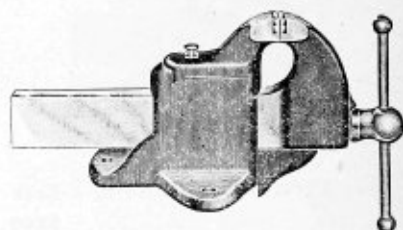
All dimensions are given in inches.



These Vises have a Wrought Steel Slide Bar, Swivel Base, Solid Jaw.

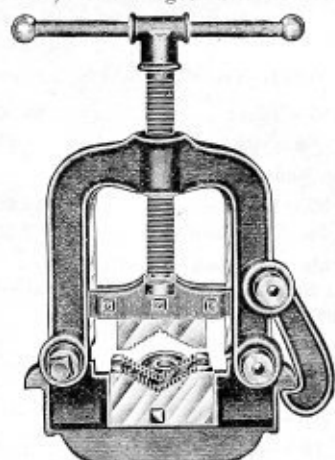
No.	Width.		Wt.	
	Jaw.	Opens.	Lbs.	Each.
350	2"	2½"	6	\$1.80
351	2½	3	11	2.00
352	3	3½	13	2.40
353	3½	4	19	2.75
354	4	6	30	4.00

Rock Island Vises have no screws, pins, levers or complicated mechanism to wear, stick or get out of order.

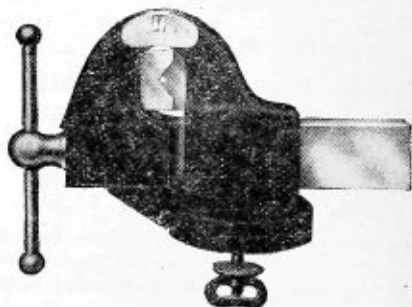


Stationary Base—Swivel Jaw.

No.	Width.		Wt.	
	Jaw.	Opens.	Lbs.	Each.
81	3½	5	37	\$ 3.50
82	4	6½	50	11.00
83	4½	7½	65	13.00
84	5¼	8½	95	19.50



PIPE VISES.



The body and base are malleable, screw and handle cold rolled. Steel jaws are crucible tool steel.

No.	Capacity.	Each.
115	Pipe, ¼ to 2½ in.	\$10.00
116	Pipe, ¼ to 3½ in.	14.00
117	Pipe, ½ to 4½ in.	20.00

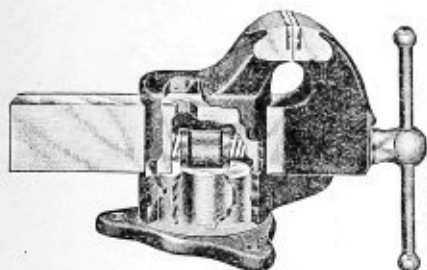
This is the strongest pipe vise on the market. No vise is better made, better finished or more durable.

The jaws are crucible tool steel carefully hardened. The front pipe jaws are reversible.

Width		Capacity		
No.	Jaw.	Weight.	Pipe.	Each.
141	3½ in.	55 lbs.	⅛ to 2 in.	\$16.00
142	4¼ in.	73 lbs.	⅛ to 3 in.	20.00
143	5 in.	125 lbs.	¼ to 4 in.	28.00

ROCK ISLAND VISES.

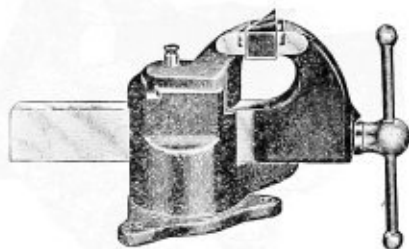
All dimensions are given in inches.



Swivel Base—Solid Jaw.

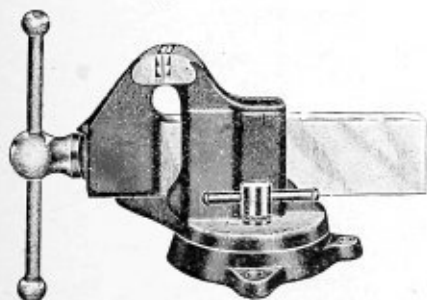
When the work is fastened in the jaws the rotation is stopped automatically, and will not slip.

No.	Width		Wt.	
	Jaw.	Opens.	Lbs.	Each.
1	1½"	2"	3	\$ 6.00
2	2½"	2½"	6	7.50
3	3	4	20	9.50
4	3½"	5	33	11.00
5	4	6	56	13.50
6	4½"	8	75	16.50



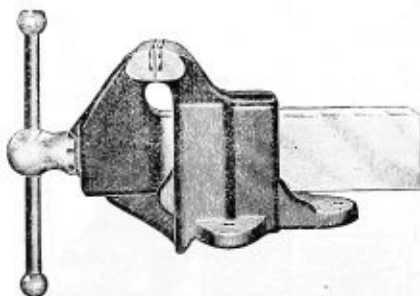
Swivel Base and Jaw. The base is locked automatically by tightening the jaws.

No.	Width		Wt.	
	Jaw.	Opens.	Lbs.	Each.
20	3½"	5"	44	\$13.00
21	4	6	66	16.00
22	4½"	8	85	19.80
23	5¼"	9	135	28.80



Swivel Base—Solid Jaw.
Strictly a first-class Tool.

No.	Width		Wt.	
	Jaw.	Opens.	Lbs.	Each.
70	2½"	2½"	20	\$ 5.50
71	3	4	28	7.50
72	3½"	5	38	8.75
73	4	6	54	10.50
74	4½"	6½"	65	12.00
75	5	7½"	90	16.00



Stationary Base—Solid Jaw.

No.	Width		Wt.	
	Jaw.	Opens.	Lbs.	Each.
90	2½"	2½"	17	\$ 5.00
91	3	4	22	6.00
92	3½"	5	28	7.00
93	4	6	42	8.50
94	4½"	6½"	54	10.00
95	5	7½"	75	13.00

Rock Island Vises have no screws, pins, levers, or complicated mechanism to wear, stick or get out of order.